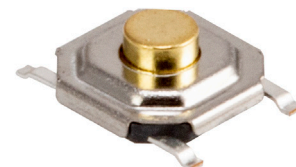


**SERIES:** TS18 | **DESCRIPTION:** TACTILE SWITCH**FEATURES**

- surface mount
- 1.5~2.5 mm actuator height options
- 160~260 gf push force options

**SPECIFICATIONS**

parameter	conditions/description	min	typ	max	units
rated voltage		1		12	Vdc
rated current		0.01		50	mA
withstanding voltage	for 1 minute		250		Vac
contact resistance	applying load of 2 times operating force at 5 Vdc, 10 mA			100	mΩ
insulation resistance	at 100 Vdc for 1 minute	100			MΩ
operating force	see force table				
actuator travel		0.10	0.20	0.30	mm
operating temperature		-30		80	°C
storage temperature		-40		90	°C
life	rated load, 2 cycles/second, 1.5 times operating force 160 gf models 260 gf models		80,000 60,000		cycles cycles
vibration	10~55~10 Hz, 1.5 mm amplitude, 2 hours on each XYZ				
flammability rating	see material table				
RoHS	yes				

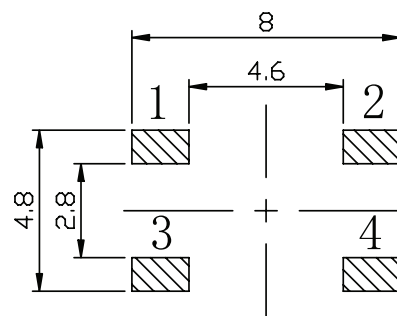
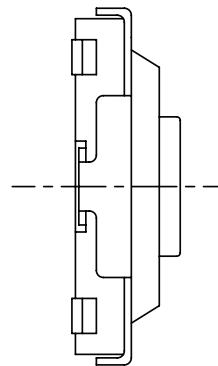
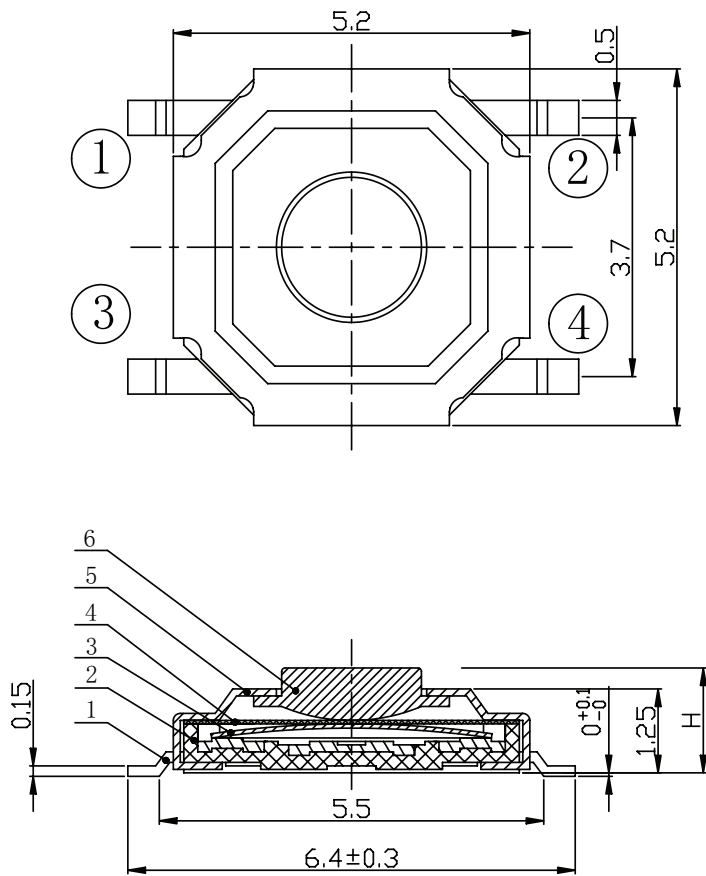
**PART NUMBER KEY**

<b>TS18 - 5 - XX - SL - XXX - SMT - TR</b>		
Base Number	Actuator Height:	Push Force:
	15=1.5 mm    20=2.0 mm	160 = 160 gf
	17=1.7 mm    25=2.5 mm	260 = 260 gf

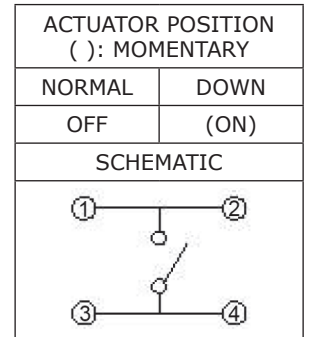
## MECHANICAL DRAWING

units: mm  
tolerance:  $\pm 0.2$  mm  
unless otherwise noted

ITEM	DESCRIPTION	MATERIAL	PLATING/COLOR
1	terminals	phosphor copper	silver
2	housing	LCP (UL94V-0)	black
3	contacts	SUS	silver
4	film	PI	yellow
5	cover	SUS	
6	stem	brass	yellow



Recommended PCB Layout  
Top View

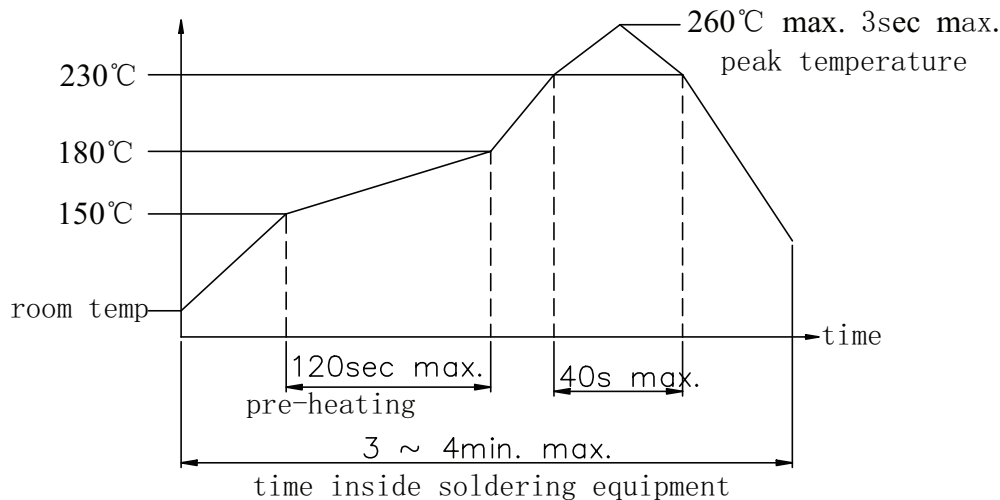


Operating Force Table		
Model	Press Force (gf)	Return Force (gf)
160	160 $\pm$ 50	>20
260	260 $\pm$ 50	>20

## SOLDERABILITY

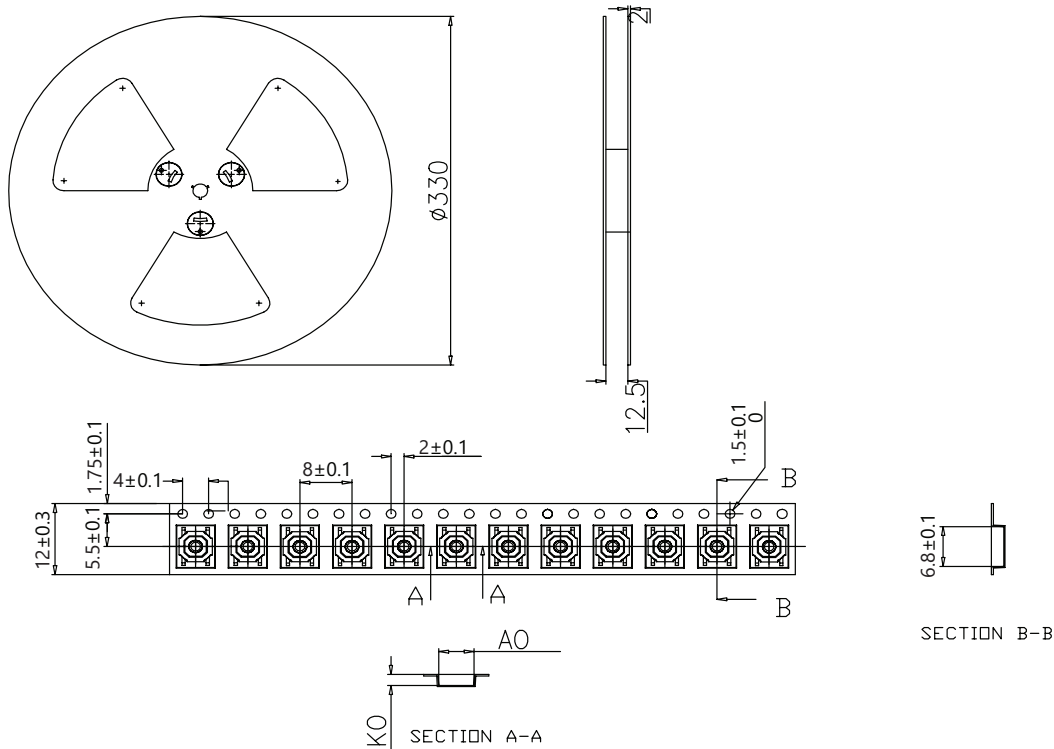
parameter	conditions/description	min	typ	max	units
hand soldering	for maximum 3 seconds			350	°C
reflow soldering <sup>1</sup>	see reflow profile			260	°C

Notes: 1. Do not exceed 2 reflow cycles.



## PACKAGING

Actuator Height Models (mm)	Reel QTY	Carton Size (XxYxZ) (mm)	Carton QTY	KO (mm)	AO (mm)
1.5	4,000	340 x 430 x 340	80,000	1.8±0.1	5.4±0.1
1.7~2.0	4,000	340 x 430 x 340	80,000	2.05±0.1	5.6±0.1
2.5	3,000	340 x 430 x 340	60,000	2.8±0.1	5.4±0.1



## REVISION HISTORY

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rev.	description	date
1.0	initial release	05/10/2022

The revision history provided is for informational purposes only and is believed to be accurate.

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# CUI DEVICES

CUI Devices offers a one (1) year limited warranty. Complete warranty information is listed on our website.

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