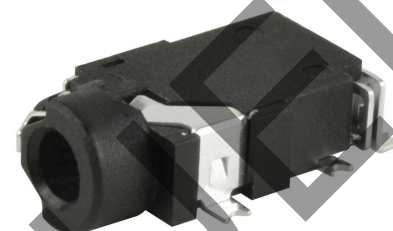


SERIES: SJ2-254X-SMT | **DESCRIPTION:** AUDIO JACK**FEATURES**

- right angle
- low profile design
- reflow solder compatible
- surface mount

**PART NUMBER KEY****SJ2-254XX-SMT-TR**

Base Number

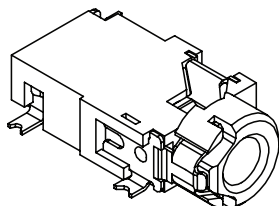
Conductors:
4 = 4Switch Options:
A = no switch
D = tip & ring switchPackage Style:
SMT = surface mountPackaging:
TR = Tape & Reel**SPECIFICATIONS**

parameter	conditions/description	min	typ	max	units
rated input voltage			12		Vdc
rated input current				1	A
contact resistance ¹	between terminal and mating plug			50	mΩ
	between terminal in a closed circuit			30	mΩ
insulation resistance	at 500 Vdc	100			MΩ
voltage withstand	for 1 minute			500	Vac
insertion/withdrawal force		0.3		3	kg
operating temperature		-25		85	°C
life	at a rate of 24 cycles/minute		5,000		cycles
flammability rating	UL94V-0				
RoHS	yes				

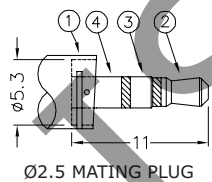
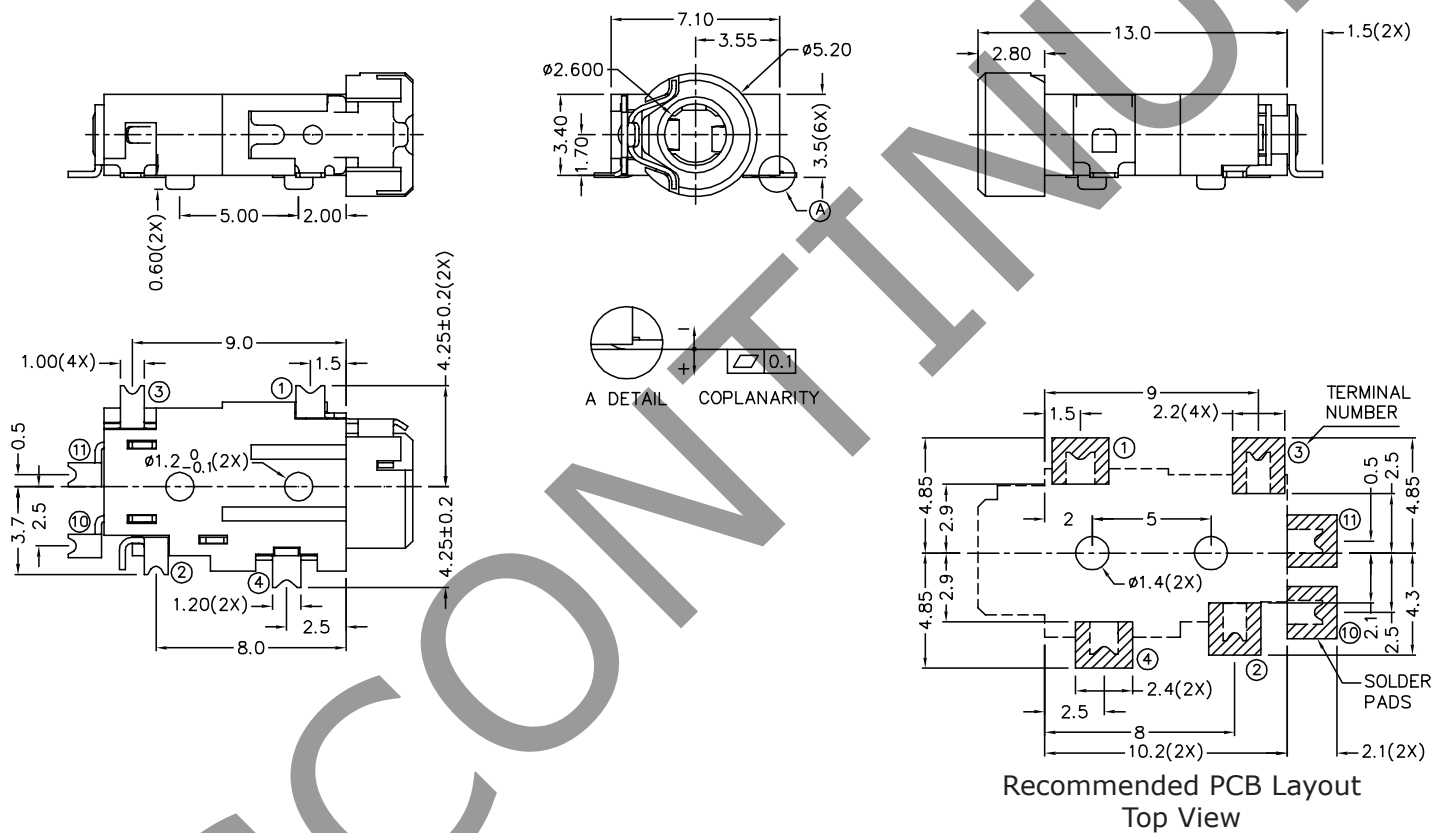
Note: 1. When measured at a current of less than 100 mA/1 kHz
2. All specifications measured at 10~35°C, humidity at 45~85%, under standard atmospheric pressure, unless otherwise noted.

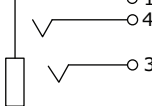
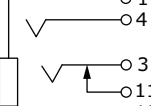
MECHANICAL DRAWING

units: mm
tolerance:
X.X ± 0.2 mm
X.XX ± 0.10 mm
X.XXX ± 0.050 mm
PCB: ± 0.05 mm



	MATERIAL	PLATING
terminal 1	copper alloy	silver
terminal 2	copper alloy	silver
terminal 3	copper alloy	silver
terminal 4	copper alloy	silver
terminal 10	brass	silver
terminal 11	brass	silver
plastic	PA10T	



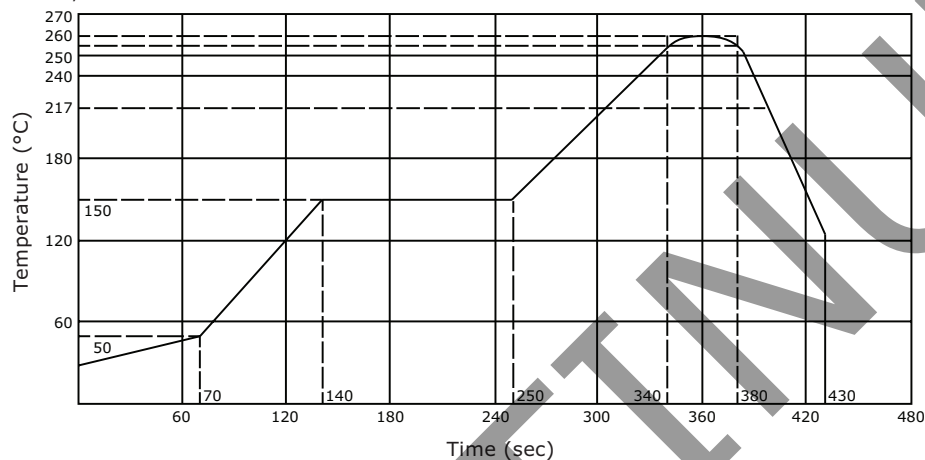
Model No.	SJ2-2544A-SMT	SJ2-2544D-SMT
Schematic		
PIN		
1	outer ring	outer ring
2	tip	tip
3	ring	ring
4	sleeve	sleeve
10	NP	tip switch
11	NP	ring switch

SOLDERABILITY

parameter	conditions/description	min	typ	max	units
reel storage	at relative humidity <80%			40	°C
reflow soldering ¹	see reflow profile	255	260	265	°C
drying conditions ²	parts in reel: bake at 40°C ±5°C for 72 hours parts removed from reel: bake at 40°C ±5°C for 10 hours				

Note:

1. Must reflow solder within 72 hours from opening vacuum packaging at a temperature <30°C & relative humidity <60%.
2. When exceeding floor life by >72 hours.

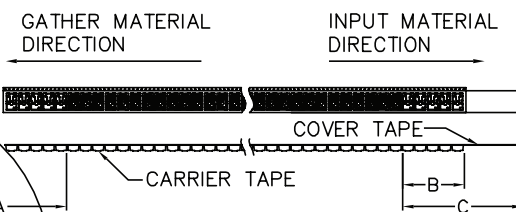
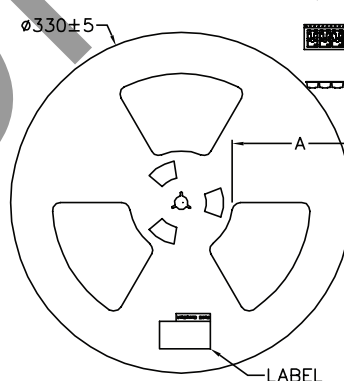
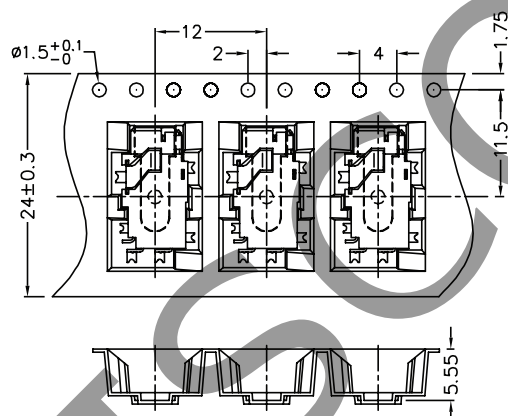


PACKAGING

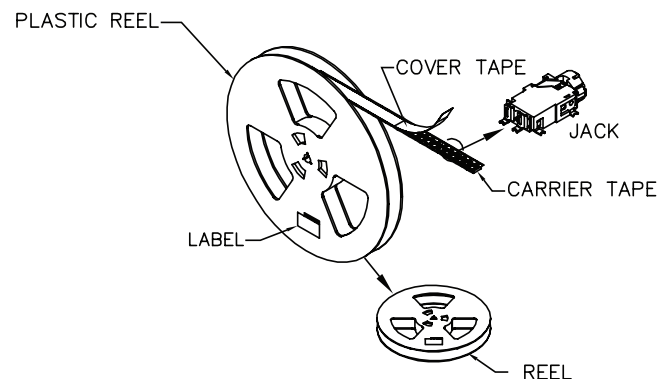
units: mm

Reel Size: Ø330 mm

Reel QTY: 1,000 pcs per reel



A: Empty 160 mm min.
B: Empty 100 mm min.
C: Cover 400 mm min.



REVISION HISTORY

rev.	description	date
1.0	initial release	12/09/2016
1.01	added storage and drying conditions	06/06/2017
1.02	brand update	10/04/2019

The revision history provided is for informational purposes only and is believed to be accurate.

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